

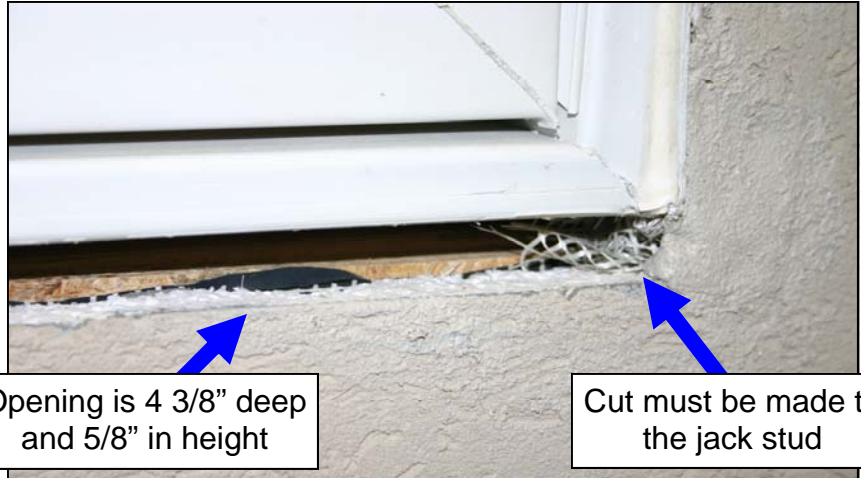
# Retrofit Instructions

Viewing the 5 minute online retrofit installation video at [www.damsill.com](http://www.damsill.com) is HIGHLY recommended.

## STEP 1

### Creating The Opening

- Cut opening 5/8" in height from jamb to jamb directly under the window sill.
- The depth of cut is 4 3/8".
- The bottom nailing flange must be cut for retrofit installation.



Opening is 4 3/8" deep and 5/8" in height

Cut must be made to the jack stud

## STEP 2

### Cut First Section of DamSill

- Cut a section of DamSill approximately half the length of the opening, but avoid cuts at the drainage ports.
- Attach the end of the DamSill that has NOT been cut directly to the jack stud.



The end dam should be placed against the jamb.



Snap off the back flange.

**USE ONLY ONE OF FOLLOWING RECOMMENDED SEALANTS FOR INSTALLATION:**

- Dow Corning 795 (not 790)
- DAP® ALEX PLUS® Acrylic Latex Caulk Plus Silicone
- OSI Quad Pro Series
- OSI Ployseamseal All-Purpose Adhesive Caulk

## STEP 3

### Install First Section of DamSill

- Apply sealant to end of DamSill and seal the center channel on the cut end.
- Slide into opening away from jack stud, then push sideways to contact jack stud.
- Make sure DamSill is in direct contact with the jack stud and well caulked.



1 Seal the center channel on the cut end.



2 Apply to the back of the front flange



3 Apply sealant along the edge that will be placed against the jamb.



4 Push in first, then over to place caulk against jamb.

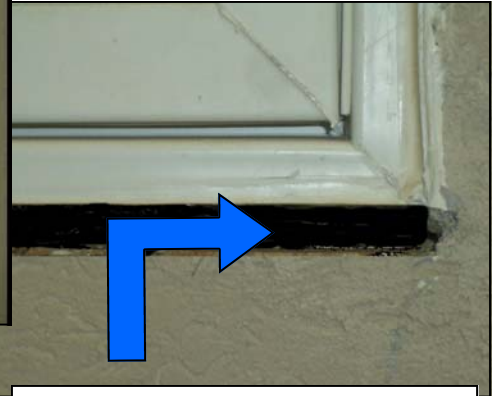
## STEP 4

### Cut Second Section of DamSill

- Cut second section of DamSill 1/2" shorter than the remainder of the opening.
- Apply caulking to the end dam, the center channel on the cut end and to the back side of the front flange (same as step 2 & 3).
- Slide into opening away from jack stud, then push sideways



Cut second piece 1/2" shorter than the opening and apply caulk same as step 2 & 3.



Insert piece away from jamb, then slide over against jamb.

## STEP 5

### Insert Second Piece and Seal Gap

- Slide piece in, then over.
- Fill gap between the two pieces with caulking to seal the exposed center channels.
- Caulk the drip edge in place.



Insert into opening without disturbing caulk on the end dam. Then slide sideways against jamb.



Inject caulk into the gap between the pieces.

## STEP 6

### Install Drip Edge Trim

- Cut drip edge to length of opening.
- Slide drip edge in over the top of the DamSill and seal top and edges.
- DO NOT SEAL THE LOWER SIDE OF THE DRIP EDGE



Use drip edge and cut to length of opening



Install over the top of the DamSill



Seal the top edge and side. DO NOT SEAL THE BOTTOM

See a Five-Minute DamSill  
Retrofit Video Online at  
[www.DamSill.com](http://www.DamSill.com)

Call  
Moisture Warranty Corporation at  
**800-400-8679**  
for orders and information